

ICS - A TOP POWDER COATING SERVICE

USED IN CLASSIC CAR REBUILDS AND KIT CAR NEW BUILDS

We aim to give the best quality finish to chassis, suspension parts and wheels. We can also paint dashboards and rocker covers. Most parts supplied as new are painted on bare metal with little or no preparation. We can transform their appearance and extend their life.



What Is Powder Coat?

In the late 1960s a process was developed whereby all the ingredients of paint e.g. resins, curing agents, pigments for colour, flowing agents, were ground together into a very fine powder. The powder was then sprayed through a gun, which charged each grain with an electrostatic charge, and directed at an earthed work piece. This covered the article in a layer of powder paint, which was then baked in an oven so it melted and formed a smooth flow-out coat. This process was named powder coating.

How We Powder Coat

We grit blast etch to create a clean surface to provide good adhesion. We then apply a two pack zinc chromemate etch primer. This provides an extra barrier against corrosion. The parts are preheated to 200 °C then architectural or qualicoat powder of the desired colour is applied and the parts are returned to the oven to bake to fully cure.

	Shot blast	Powder coat
Wheels	£20	£15
Chassis	£75 - £100	£30 - £50

Shot blasting is charged at £30 per hour, min charge £30

All Prices are excluding VAT

The Advantages of Powder Coat Over Enamelling

Powder coat is less porous than stove enamel as 2 -3 thousandth of an inch of finish is applied in one coat and no thinners are present. Polyester resins are used in the powders. These are much harder and wear resistant than the alkyd resins used in stove enamelling.

Colours

We have a wide range of about 50 colours in stock plus matt, semi gloss and full gloss whites and blacks.

ICS

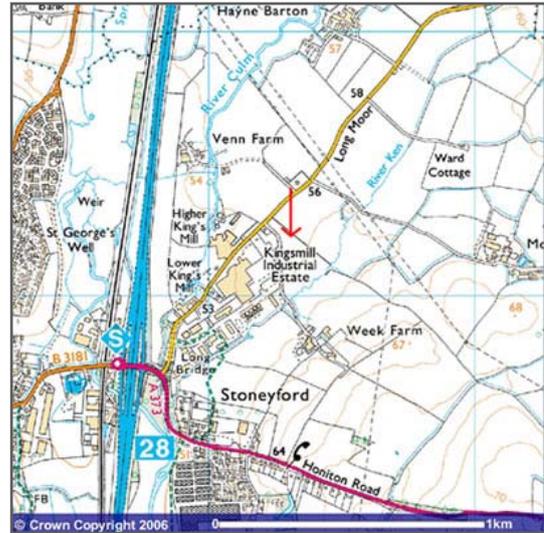
INDUSTRIAL COATING SUPPLIES

ADDRESS

Industrial Coating Supplies

Units 1 + 2 Simmons Place
Kingsmill Industrial Estate
Cullompton
Devon
EX15 1BH

MAP



CONTACT NUMBERS

Telephone Phil Tucker
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OPENING TIMES

Monday - Thursday:
8.00am - 5.00pm

Friday: 7.00am - 1.00pm

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WEBSITE

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